

# HEA PROFILE COMPARISON TO SIN BEAM

## COMPARISON OF CORRUGATED WEB BEAMS WITH EUROPEAN HOT ROLLED SECTIONS:

Hot rolled sections						Corrugated Web Beam with approximate same												
						Load carrying capacity						Stiffness (deflection)						
Type	h	G	Jy	Wy	Mpl.y	Type	flange	h	Mpl.y	$\Delta$ %	G	saving of weight in %	flange	h	Jy	$\Delta$ %	G	saving of weight in %
	mm	kg/m	cm <sup>4</sup>	cm <sup>3</sup>	kNm		cm	mm	kNm		kg/m		cm	mm	cm <sup>4</sup>		kg/m	
HEA						WT						WT						
HEA200	190	42,233	<b>3.690</b>	429	<b>103</b>	WT333	170x8	349	<b>111</b>	108%	23,2	-45%	160x6	345	<b>5.516</b>	149%	21,3	-49%
HEA220	210	50,4755	<b>5.410</b>	568	<b>136</b>	WT333	210x8	349	<b>137</b>	101%	25,7	-49%	160x6	345	<b>5.516</b>	102%	21,3	-58%
HEA240	230	60,288	<b>7.760</b>	745	<b>179</b>	WT333	220x10	353	<b>181</b>	101%	29,8	-51%	180x8	349	<b>8.372</b>	108%	28,9	-52%
HEA260	250	68,138	<b>10.450</b>	920	<b>221</b>	WT500	190x8	516	<b>185</b>	104%	30,8	-49%	180x8	349	<b>8.372</b>	108%	28,9	-52%
HEA260	250	68,138	<b>10.450</b>	920	<b>221</b>	WT500	180x10	520	<b>220</b>	100%	33,0	-52%	160x6	512	<b>12.290</b>	118%	24,5	-64%
HEA260	250	68,138	<b>10.450</b>	920	<b>221</b>	WT625	180x8	641	<b>219</b>	99%	34,9	-49%	160x6	512	<b>12.290</b>	118%	24,5	-64%
HEA280	270	76,3805	<b>13.670</b>	1.112	<b>267</b>	WT500	220x10	520	<b>269</b>	101%	36,1	-53%	180x6	512	<b>13.826</b>	101%	26,4	-65%
HEA280	270	76,3805	<b>13.670</b>	1.112	<b>267</b>	WT625	180x10	645	<b>274</b>	103%	37,7	-51%	180x6	512	<b>13.826</b>	101%	26,4	-65%
HEA300	290	88,705	<b>18.260</b>	1.383	<b>332</b>	WT500	220x12	524	<b>324</b>	98%	39,6	-55%	180x8	516	<b>18.581</b>	102%	32,0	-64%
HEA300	290	88,705	<b>18.260</b>	1.383	<b>332</b>	WT625	220x10	645	<b>335</b>	101%	40,8	-54%	160x6	637	<b>19.112</b>	105%	26,8	-70%
HEA320	310	97,34	<b>22.930</b>	1.628	<b>391</b>	WT625	220x12	649	<b>404</b>	103%	44,3	-55%	200x6	637	<b>23.890</b>	104%	30,6	-69%
HEA320	310	97,34	<b>22.930</b>	1.628	<b>391</b>	WT750	220x10	770	<b>401</b>	103%	45,5	-53%	160x6	762	<b>27.434</b>	120%	29,2	-70%
HEA340	330	104,405	<b>27.690</b>	1.850	<b>444</b>	WT625	290x10	645	<b>442</b>	100%	46,3	-56%	180x8	641	<b>28.850</b>	104%	34,4	-67%
HEA340	330	104,405	<b>27.690</b>	1.850	<b>444</b>	WT750	240x10	770	<b>438</b>	99%	47,1	-55%	160x6	762	<b>27.434</b>	99%	29,2	-72%
HEA360	350	112,255	<b>33.090</b>	2.088	<b>501</b>	WT625	280x10	645	<b>427</b>	85%	45,5	-59%	220x8	641	<b>35.261</b>	107%	39,4	-65%
HEA360	350	112,255	<b>33.090</b>	2.088	<b>501</b>	WT750	210x10	770	<b>383</b>	76%	44,7	-60%	200x6	762	<b>34.292</b>	104%	33,0	-71%
HEA400	390	124,815	<b>45.070</b>	2.562	<b>615</b>	WT750	280x12	774	<b>614</b>	100%	54,6	-56%	200x8	766	<b>45.965</b>	102%	39,3	-69%
HEA400	390	124,815	<b>45.070</b>	2.562	<b>615</b>	WT1000	250x10	1020	<b>606</b>	99%	57,3	-54%	160x6	1012	<b>48.578</b>	108%	33,9	-73%
HEA450	440	139,73	<b>63.720</b>	3.216	<b>772</b>	WT1000	270x12	1024	<b>787</b>	102%	63,1	-55%	160x8	1016	<b>65.028</b>	102%	38,9	-72%
HEA450	440	139,73	<b>63.720</b>	3.216	<b>772</b>	WT1250	260x10	1270	<b>786</b>	102%	67,5	-52%	160x6	1262	<b>75.722</b>	119%	38,6	-72%
HEA500	490	155,43	<b>86.970</b>	3.949	<b>948</b>	WT750	340x15	780	<b>936</b>	99%	68,3	-56%	250x12	774	<b>87.097</b>	100%	61,2	-61%
HEA500	490	155,43	<b>86.970</b>	3.949	<b>948</b>	WT1000	320x12	1024	<b>933</b>	98%	67,8	-56%	180x10	1020	<b>91.809</b>	106%	47,1	-70%
HEA550	540	166,42	<b>111.900</b>	4.622	<b>1.109</b>	WT1000	320x15	1030	<b>1169</b>	105%	75,4	-55%	220x10	1020	<b>112.211</b>	100%	53,4	-68%
HEA550	540	166,42	<b>111.900</b>	4.622	<b>1.109</b>	WT1250	300x12	1274	<b>1090</b>	98%	75,4	-55%	180x8	1266	<b>113.945</b>	102%	46,2	-72%
HEA600	590	177,41	<b>141.200</b>	5.320	<b>1.277</b>	WT750	350x20	790	<b>1294</b>	101%	83,2	-53%	320x15	780	<b>140.454</b>	99%	89,5	-50%
HEA600	590	177,41	<b>141.200</b>	5.320	<b>1.277</b>	WT1000	260x20	1040	<b>1273</b>	100%	78,5	-56%	230x12	1024	<b>141.332</b>	100%	62,2	-65%
HEA650	640	189,97	<b>175.200</b>	6.136	<b>1.473</b>	WT1000	300x20	1040	<b>1469</b>	100%	84,8	-55%	280x12	1024	<b>172.056</b>	98%	71,6	-62%
HEA650	640	189,97	<b>175.200</b>	6.136	<b>1.473</b>	WT1250	320x15	1280	<b>1457</b>	99%	84,8	-55%	220x10	1270	<b>174.636</b>	100%	58,1	-69%
HEA700	690	204,1	<b>215.300</b>	7.032	<b>1.688</b>	WT1000	350x20	1040	<b>1714</b>	102%	92,6	-55%	280x15	1030	<b>216.347</b>	100%	84,8	-58%
HEA700	690	204,1	<b>215.300</b>	7.032	<b>1.688</b>	WT1250	300x20	1290	<b>1829</b>	108%	94,2	-54%	280x10	1270	<b>222.264</b>	103%	67,5	-67%
HEA800	790	224,51	<b>303.400</b>	8.699	<b>2.088</b>	WT1000	350x25	1050	<b>2153</b>	103%	106,4	-53%	300x20	1040	<b>312.120</b>	103%	113,0	-50%
HEA800	790	224,51	<b>303.400</b>	8.699	<b>2.088</b>	WT1250	340x20	1290	<b>2073</b>	99%	100,5	-55%	250x15	1280	<b>300.042</b>	99%	82,4	-63%
HEA900	890	251,985	<b>422.100</b>	10.811	<b>2.595</b>	WT1000	350x30	1060	<b>2596</b>	100%	120,1	-52%	320x25	1050	<b>420.250</b>	100%	144,4	-43%
HEA900	890	251,985	<b>422.100</b>	10.811	<b>2.595</b>	WT1250	350x25	1300	<b>2678</b>	103%	115,8	-54%	280x20	1290	<b>451.612</b>	107%	111,5	-56%
HEA1000	990	272,395	<b>553.800</b>	12.824	<b>3.078</b>	WT1250	350x30	1310	<b>3226</b>	105%	129,5	-52%	280x25	1300	<b>568.969</b>	103%	133,5	-51%
HEA1000	990	272,395	<b>553.800</b>	12.824	<b>3.078</b>	WT1500	350x25	1550	<b>3203</b>	104%	125,2	-54%	250x20	1540	<b>577.600</b>	104%	106,8	-61%

f<sub>y</sub> = 240 N/mm<sup>2</sup>      γ<sub>M</sub> = 1,0      web thickness = 2 mm

# IPE PROFILE COMPARISON TO SIN BEAM

## COMPARISON OF CORRUGATED WEB BEAMS WITH EUROPEAN HOT ROLLED SECTIONS:

Hot rolled sections						Corrugated Web Beam with approximate same												
Type	h mm	G kg/m	J <sub>y</sub> cm <sup>4</sup>	W <sub>y</sub> cm <sup>3</sup>	Mpl,y kNm	Load carrying capacity						Stiffness (deflection)						
						Type	flange cm	h mm	Mpl,y kNm	Δ %	G kg/m	saving of weight in %	flange cm	h mm	J <sub>y</sub> cm <sup>4</sup>	Δ %	G kg/m	saving of weight in %
IPE						WT						WT						
IPE200	200	22,3725	1.940	221	53	WT333	160x6	345	78	147%	20,1	-10%	160x6	345	5.516	284%	21,3	-5%
IPE240	240	30,6935	3.890	367	88	WT333	180x6	345	88	100%	21,0	-31%	160x6	345	5.516	142%	21,3	-30%
IPE270	270	36,0315	5.790	484	116	WT333	180x8	349	118	101%	23,9	-34%	180x6	345	6.206	107%	23,2	-36%
IPE300	300	42,233	8.360	628	151	WT500	160x6	512	117	100%	26,4	-27%	160x6	512	12.290	147%	24,5	-42%
						WT625	160x6	637	145	96%	31,1	-26%						
IPE330	330	49,141	11.770	804	193	WT500	160x10	520	196	101%	31,4	-36%	160x6	512	12.290	104%	24,5	-50%
						WT625	160x8	641	194	101%	33,6	-32%						
IPE360	360	57,0695	16.270	1.019	245	WT500	200x10	520	245	100%	34,5	-39%	180x8	516	18.581	114%	32,0	-44%
						WT625	200x8	641	243	99%	36,1	-37%	160x6	637	19.112	117%	26,8	-53%
IPE400	400	66,3325	23.130	1.307	314	WT625	200x10	645	305	97%	39,3	-41%	150x8	641	24.041	104%	30,6	-54%
						WT750	170x10	770	310	99%	41,6	-37%	160x6	762	27.434	119%	29,2	-56%
IPE450	450	77,558	33.740	1.702	408	WT625	270x10	645	411	101%	44,7	-42%	170x10	645	34.274	102%	38,5	-50%
						WT750	230x10	770	420	103%	46,3	-40%	200x6	762	34.292	102%	33,0	-57%
IPE500	500	91,06	48.200	2.192	526	WT750	290x10	770	529	101%	51,0	-44%	200x8	766	45.965	95%	39,3	-57%
						WT1000	220x10	1020	533	101%	55,0	-40%	170x6	1012	51.614	107%	34,9	-62%
IPE550	550	105,19	67.120	2.787	669	WT750	250x15	780	689	103%	57,7	-45%	240x10	770	69.312	103%	51,8	-51%
						WT1000	280x10	1020	679	101%	59,7	-43%	180x8	1016	73.157	109%	41,4	-61%
IPE600	600	122,46	92.080	3.512	843	WT1000	290x12	1024	845	100%	65,0	-47%	190x10	1020	96.910	105%	48,7	-60%
						WT1250	280x10	1270	847	100%	69,1	-44%	190x6	1262	89.920	98%	41,4	-66%

f<sub>y</sub> = 240 N/mm<sup>2</sup>      γ<sub>M</sub> = 1,0      web thickness = 2 mm

# HEB PROFILE COMPARISON TO SIN BEAM

## COMPARISON OF CORRUGATED WEB BEAMS WITH EUROPEAN HOT ROLLED SECTIONS:

Hot rolled sections						Corrugated Web Beam with approximate same												
Type	h	G	J <sub>y</sub>	W <sub>y</sub>	Mpl.y	Load carrying capacity						Stiffness (deflection)						
						Type	flange	h	Mpl.y	D %	G	saving of weight in %	flange	h	J <sub>y</sub>	D %	G	saving of weight in %
	mm	kg/m	cm <sup>4</sup>	cm <sup>3</sup>	kNm		cm	mm	kNm		kg/m	%	cm	mm	cm <sup>4</sup>		kg/m	%
HEB						WT						WT						
HEB200	200	61,3085	5.700	643	154	WT333	200x10	353	165	107%	28,2	-54%	160x6	345	5.516	97%	21,3	-65%
HEB220	220	71,435	8.090	827	198	WT333	240x10	353	198	100%	31,4	-56%	160x6	345	5.516	68%	21,3	-70%
HEB240	240	83,21	11.260	1.053	253	WT333	260x12	357	258	102%	37,0	-55%	160x6	345	5.516	49%	21,3	-74%
HEB260	260	92,63	14.920	1.283	308	WT500	210x10	520	257	102%	35,3	-58%	160x6	512	12.290	82%	24,5	-74%
						WT625	200x10	645	305	99%	39,3	-58%						
HEB280	280	102,835	19.270	1.534	368	WT500	250x12	524	369	100%	42,4	-59%	160x6	512	12.290	64%	24,5	-76%
						WT625	250x10	645	381	103%	43,2	-58%						
HEB300	300	116,965	25.170	1.869	449	WT500	250x15	530	464	103%	48,3	-59%	160x6	512	12.290	49%	24,5	-79%
						WT625	250x12	649	459	102%	47,1	-60%	160x7	639	22.368	89%	29,4	-75%
HEB320	320	126,385	30.820	2.149	516	WT625	280x12	649	514	100%	49,9	-60%	200x8	641	32.055	104%	36,9	-71%
						WT750	280x10	770	511	99%	50,2	-60%	180x6	762	30.863	100%	31,1	-75%
HEB340	340	134,235	36.660	2.408	578	WT625	320x12	649	587	102%	53,7	-60%	180x10	645	36.290	99%	40,0	-70%
						WT750	260x12	774	571	99%	52,8	-61%	160x8	766	36.772	100%	34,2	-75%
HEB360	360	142,085	43.190	2.683	644	WT750	300x12	774	658	102%	56,5	-60%	180x8	766	41.369	96%	36,7	-74%
						WT1000	260x10	1020	630	98%	58,1	-59%	160x6	1012	48.578	112%	33,9	-76%
HEB400	400	155,43	57.680	3.232	776	WT750	280x15	780	771	99%	61,2	-61%	200x10	770	57.760	100%	45,5	-71%
						WT1000	280x12	1024	816	105%	64,1	-59%	180x6	1012	54.650	95%	35,8	-77%
HEB450	450	171,13	79.890	3.982	956	WT750	260x20	790	961	101%	69,1	-60%	220x12	774	76.645	96%	55,6	-68%
						WT1000	260x15	1030	950	99%	68,3	-60%	200x8	1016	81.285	102%	44,0	-74%
HEB500	500	187,615	107.200	4.815	1.156	WT750	320x20	790	1183	102%	78,5	-58%	240x15	780	105.341	98%	70,7	-62%
						WT1000	320x15	1030	1169	101%	75,4	-60%	220x10	1020	112.211	105%	53,4	-72%
HEB550	550	199,39	136.700	5.591	1.342	WT750	300x25	800	1395	104%	87,1	-56%	280x15	780	122.897	90%	80,1	-60%
						WT1000	300x20	1040	1469	109%	84,8	-57%	220x12	1024	135.187	99%	60,3	-70%
HEB600	600	211,95	171.000	6.425	1.542	WT750	350x25	800	1628	106%	96,9	-54%	300x20	790	177.870	104%	108,3	-49%
						WT1000	320x20	1040	1567	102%	87,9	-59%	220x15	1030	169.987	99%	70,7	-67%
HEB650	650	224,51	210.600	7.320	1.757	WT1000	350x20	1040	1714	98%	92,6	-59%	280x15	1030	216.347	103%	84,8	-62%
						WT1250	300x20	1290	1829	104%	94,2	-58%	220x12	1274	210.229	100%	65,0	-71%
HEB700	700	240,21	256.900	8.327	1.998	WT1000	320x25	1050	1968	98%	100,5	-58%	320x15	1030	247.254	96%	94,2	-61%
						WT1250	320x20	1290	1951	98%	97,3	-59%	260x12	1274	267.564	104%	76,3	-68%
HEB800	800	262,19	359.100	10.229	2.455	WT1000	320x30	1060	2373	97%	113,0	-57%	340x20	1040	353.736	99%	125,6	-52%
						WT1250	320x25	1300	2448	100%	109,9	-58%	300x15	1280	360.051	100%	94,2	-64%
HEB900	900	291,235	494.100	12.584	3.020	WT1000	400x30	1060	2966	98%	131,9	-55%	380x25	1050	499.047	101%	168,0	-42%
						WT1250	400x25	1300	3060	101%	125,6	-57%	320x20	1290	516.128	104%	124,0	-57%
HEB1000	1000	314	644.700	14.855	3.565	WT1250	380x30	1310	3502	98%	136,6	-57%	320x25	1300	650.250	101%	149,2	-53%
						WT1500	380x25	1550	3477	98%	131,1	-58%	380x15	1530	654.139	101%	117,8	-63%

f<sub>y</sub> = 240 N/mm<sup>2</sup>      γ<sub>M</sub> = 1,0      web thickness = 2 mm